

Drawing has 4 layers of components,
 from front (dark) to back (light):
 1. vent face opening, braces T, B
 2. rails L, R, B
 3. panel (striped)
 4. vent, braces L, R

(194): number in parentheses is total
 dimension of a component that is
 overlapped by another

w=500

8 holes are for screws. 6 are screwed in from
 front (two screws in top middle of vent are
 machine screws with washers and nuts in
 back). Bottom flap of vent is screwed to
 brace B from back through 2 faint holes.

